



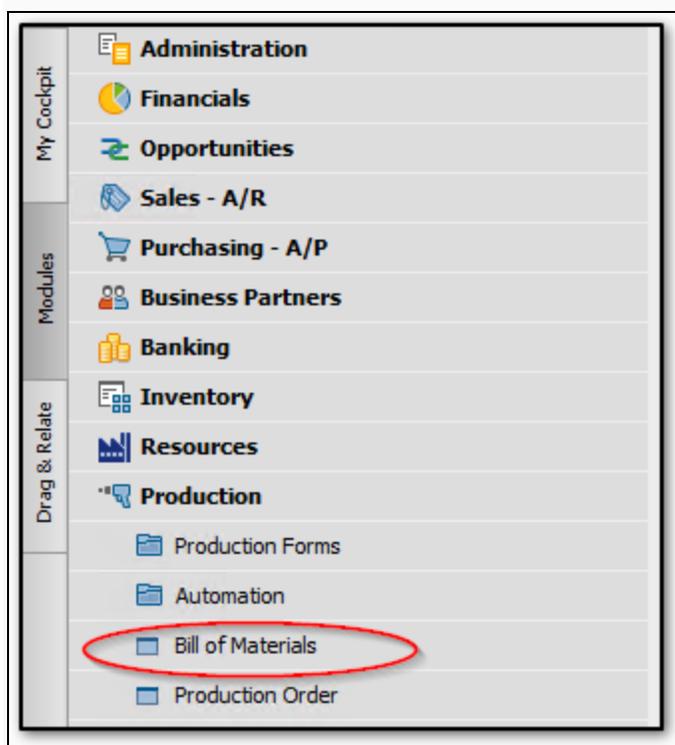
Summary

Within Orchestrated, there is the functionality to mass update open production orders after making a change to a associated BoM.

Step by Step Guide

To update the BoM (along with open production orders) do the following:

Step 1 – Open the Bill of Materials record you want to update; *Production>Bill of Materials*



Step 2 – Update the existing BoM

1. Update the header section in any of the main fields:
 1. Quantity
 2. Warehouse being received into
2. Update the main body section for the following:
 1. Component Item No. addition/removal
 2. Quantity being issued
 3. Warehouse being issued from
 4. Issue Method (i.e. Manual or Backflush)



Step 3 – Click “Update” to process changes to the BoM (you must click Update on the Bill of Materials before you can click Update PdOs; you also have the option to save as a version)

The screenshot shows the 'Bill of Materials' window for Product No. W1008 (Wort - Pilsner). The BOM Type is set to Production. The main table lists 8 items, with item 7 (RH2027 Hops - Sterling) highlighted. The 'Update' button at the bottom left is circled in red.

#	Type	No.	Description	Quantity	UoM Name	From ...
1	Item	RM2005	Malt 2-Row Bulk	1,200	lb	A1
2	Item	RM2030	Malt Munich Type 1	120	lb	A1
3	Item	RM2019	Malt Caramunich	80	lb	A1
4	Item	RM2039	Malt Special B	75	lb	A1
5	Item	RM2022	Malt Caravienne	50	lb	A1
6	Item	RH2014	Hops - German Tradition	30	lb	A1
7	Item	RH2027	Hops - Sterling	25,000	lb	A1
8	Item					

Step 4 – Click “Update PdOs” to also update any open production orders from the bill of material (can only update PdOs that have not been processed at all)

1. Select the rows for the Doc No. that need to be update (can hold down CTRL and select multiple) or click the Select All button and click “Process” then “Proceed” to finalize updates

The screenshot shows the 'Update PdO Documents' window. It displays a table of production orders for Product No. W1008. The 'Update PdOs' button at the bottom left is circled in red.

Doc. No.	Status	Product No.	Product Description	Order Date	Planned Quantity
10272	Planned	W1008	Wort - Pilsner	06/01/17	1,000
10273	Planned	W1008	Wort - Pilsner	05/15/17	1,000
10274	Planned	W1008	Wort - Pilsner	05/01/17	1,000
10275	Planned	W1008	Wort - Pilsner	05/14/17	1,000
10276	Planned	W1008	Wort - Pilsner	05/15/17	1,000
10277	Planned	W1008	Wort - Pilsner	06/14/17	1,000
10278	Planned	W1008	Wort - Pilsner	06/05/17	1,000



Note: You can open up a bill of material that you previously made changes to and click the Update PdOs button if you haven't made any changes after opening the record.

Version 4.5.1.0